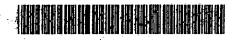


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## (54) DNA STRAND USEFUL IN INCREASING CAROTENOID YIELD

(57) A DNA chain having characteristic of increasing carotenoid production, and containing the nucleotide sequence which encodes the polypeptide having the substantially same amino acid sequence described in SEQUENCE ID No. 1 or 2, or a DNA chain which hybridizes with said DNA chain, and a method for production for carotenoid characterized by introducing said DNA chain into the carotenoid-producing microorganisms, culturing said transformed microorganism and increasing carotenoid content in the culture broth and cells.

#### Description

#### FIELD OF THE INVENTION

The present invention relates to a DNA chain which provides higher carotenoid content during biosynthesis of carotenoid and a method for producing carotenoids characterized by introducing said DNA chain into carotenoid producing microorganism to express said chain and to obtain higher carotenoid content.

#### **BACK GROUND OF THE INVENTION**

Carotenoid is a general name of a kind of natural pigments. Generally, carotenoids have 40 carbon atoms and consists of isoprene skeletons, and Carotenoids are abundant in the natural world. Approximately 600 kinds of carotenoids have been isolated and identified up to the present [(see Key to carotenoids. Basel-Boston, Birkhauser, 1987(Pfander, H. ed.)]. Carotenoids are synthesized through the isoprenoid biosynthetic pathway, a part of which is common to the pathways for steroids and other terpenoids. Passing through the isoprene common biosynthetic pathway, hydroxymethylglutaryl-CoA(HMG-CoA) is converted to isopentenyl pyrophosphate(IPP), which has 5 carbon atoms, via mevalonate. Then IPP is converted to dimethylallyl pyrophosphate(DMAPP) by isomerization. Then, by polycondensation with IPP which has 5 carbon atoms, DMAPP is converted sequentially to geranyl pyrophosphate(GPP which has 10 carbon atoms), farnesyl pyrophosphate (FPP which has 15 carbon atoms), geranylgeranyl pyrophosphate(GGPP which has 20 carbon atoms) and so forth (Figure 1).

The carotenoid biosynthetic pathway is branched from the isoprene common pathway at the point of GGPP is formed. At the point, two molecules of GGPP are condensed to synthesize phytoene which is the first carotenoid and colorless. Then, phytoene is converted to lycopene by desaturation reaction. Then, lycopene is converted to β-carotene by cyclization. Various xanthophylls such as zeaxanthin and astaxanthin are synthesized by introducing hydroxyl groups or keto groups to β-carotene.

Recently, the inventors of the present invention cloned the carotenoid biosynthesis genes derived from Envinia uredovora, which is a non-photosynthetic epiphytic bacterium in Escherichia coli by using yellowish color of Er, uredovora as markers and elucidated the functions of the genes. Then, various combinations of these genes are introduced to express, and it made possible that microorganisms such as  $\underline{E}$ , coli and yeast produce phytoene, lycopene,  $\beta$ -carotene, zeaxanthin and so forth(See Figure 2): [See Misawa, N., Nakagawa, M., Kobayashi, K., Yamano, S., Izawa, Y., Nakamura, K. and Harashima, K., "Elucidation of the Erwinia uredovora carotenoid biosynthetic pathway by functional analysis of gene products expressed in Escherichia coli\*, J. Bacteriol., 172: 6704-6712 (1990); Misawa, N., Yamano, S., and Ikenaga, H., "Production of β-carotene in Zymomonas mobilis and Agrobacterium tumefaciens by introduction of the biosynthesis genes from Erwinia uredovora", Appl. Environ. Microbiol., 57: 1847-1849 (1991); Yamano, S., Ishii, T., Nakagawa, M., Ikanaga, H., and Misawa, N., "Metabolic engineering for production of β-carotene and lycopene in Saccharomyces cerevisiae", Biosci. Biotech. Biochem., 58: 1112-1114 (1994) and Japanese Patent Application laid-open No. HEI 3-58786(Japanese Patent Application filing No. HEI 2-53255): "A DNA chain useful for synthesis of carotenoids" by the inventors of the present invention]. With the carotenoid biosynthesis genes from Er. uredovora, carotenoids can be synthesized from FPP. Since FPP is the common substrate not only for carotenoids but also for steroids and other terpenoids, bacteria incapable of synthesizing carotenoids also have FPP. Accordingly, for example, when four crt genes, crtE, crtB, crtl and crtY, which are necessary for biosynthesis of β-carotene from FPP are introduced in microorganisms, the microorganism becomes capable of producing  $\beta$ -carotene (See Figure 2). Furthermore, by the same procedures as mentioned above, the inventors cloned the carotenoid biosynthesis genes derived from a marine bacterium, Agrobacterium aurantiacum in E. coli. By expressing various combinations of the genes from the bacterium and those from the above-mentioned Er, uredovora, it made possible that the microorganisms such as E. coli produce astaxanthin, canthaxanthin and so forth (See Figure 3): (Norihiko Misawa et al., "Elucidation of an astaxanthin biosynthetic pathway at the level of the biosynthesis genes", Abstract of the 36th Symposium on the chemistry of natural products: 175-180 (1994)). Among the above carotenoids, astaxanthin, zeaxanthin and β-carotene are already in practical use and are regarded as promising substances. They are used for food or feed additives as red or yellow natural coloring agents or as nutritional aid having cancer prophylactic activity, immunopotentiating activity or provitamin A activity. Accordingly, when the carotenoid biosynthesis genes obtained by the inventors is used as exogenous genes for transforming microorganisms such as E. coli to express, it gave microorganisms such as E. coli the capability of biosynthesis for producing useful carotenoids. Up to now, it is the only way to improve production of useful carotenoids was to find out microorganism which can synthesize sufficient amount of a targeted carotenoid, and to try to increase its production by investigating culture conditions or mutation treatment. Owing to the studies done by the inventors, it became possible to choose host microorganism which is cultured easily and proliferates rapidly, and is guaranteed to be safe for food regardless of its carotenoid producing capability. As a matter of course, it is also possible to use microorganisms which can synthesize sufficient amount of useful carotenoids originally. In such a case, by transforming the microorganisms with carotenoid biosynthesis genes, it became possible to obtain higher carotenoid production or to alter final carotenoid products. For example, when both  $\underline{crt}W$  and  $\underline{crt}Z$  genes from  $\underline{Ag}$ ,  $\underline{aurantiacum}$  were introduced into a microorganism capable of producing  $\beta$ -carotene as a final product to express them, the microorganism was transformed to another one which produce astaxanthin as a final product.

On the other hand, both astaxanthin and \$\textit{\textit{c}}\capacitation can also be synthesized by organic synthesis methods. In these cases, considering these carotenoids are used for feed or food additives, there is problems that by-products are also produced and such synthetic products are not preferred by consumers because they prefer natural products. However, carotenoids produced by the conventional fermentation methods could not compete with those by the organic synthesis methods in price. As mentioned earlier, when the above mentioned carotenoid biosynthesis genes are used, it improves the fermentation methods, thereby it is considered that the carotenoid produced by the fermentation methods will be able to compete with those by the organic synthesis methods in price. If the microorganism can accumulate enough amount of carotenoid in itself, the carotenoid produced by the microorganisms will succeed in such price competition. Therefore, a technology to obtain higher carotenoid content by using microorganisms has been longed for.

Until now, in order to obtain higher carotenoid production in its biosynthesis; the traditional random mutation method is only employed to select mutant strains having higher carotenoid content with mutagenic agent such as NTG. However, this method requires huge amount of time and labor of technicians. In addition, even if enhancement of carotenoid synthesis is successfully achieved, the method requires both huge amount of time and effort to inhibit decreasing of carotenoid content caused by frequent reverse mutations naturally happens because the method tacks its theoretical basis.

#### 20 SUMMARY OF THE INVENTION

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The object of the present invention is to increase amount of carotenoids biosynthetically produced by microorganisms

To solve the above problem, the inventors have investigated the problem thoroughly and developed a novel technology which provides several times higher-carotenoid production amount by introducing a DNA chain containing only one gene into a carotenoid producing microorganism to express the gene in them.

More specifically, the inventors of the present invention found the followings and completed the present invention. When a DNA chain containing a gene substantially encoding an amino acid sequence of IPP isomerase which converts IPP into DMAPP, is introduced in microorganisms such as  $\underline{\mathbf{E}}$ ,  $\underline{coli}$  having carotenoid synthesis gene derived from  $\underline{\mathbf{Er}}$ ,  $\underline{uredovora}$  and so forth, content of carotenoid in cells such as lycopene and  $\beta$ -carotene becomes 1.5-4.5 times higher than that in control cells can be achieved. The gene substantially encoding IPP isomerase amino acid sequence which converts IPP into DMAPP was obtained from the astaxanthin producing microorganisms such as  $\underline{Phaffia}$   $\underline{rhodozyma}$  and  $\underline{Haematococcus}$  pluvialis.

The characteristics of the DNA chain of the present invention are as follows.

- (1) A DNA chain capable of increasing carotenoid production amount and containing the nucleotide sequence which encodes the polypeptide having the amino acid sequence substantially shown in Sequence ID No. 1, or a DNA chain that can be hybridized with said DNA chain.
- (2) A DNA chain capable of increasing carotenoid production and containing the nucleotide sequence which encodes the polypeptide having the amino acid sequence substantially shown in Sequence ID No. 2, or a DNA chain that can be hybridized with said DNA chain.

The present invention also relates to a method for carotenoid production. The characteristics of the carotenoids production methods of the present invention are as follows.

- (3) A production method characterized by introducing the DNA chain mentioned above either (1) or (2) into carotenoid producing microorganism, culturing said transformed microorganism and increasing carotenoid content in the cells and culture broth.
- (4) A production method characterized by introducing the DNA chain containing the nucleotide sequence which encodes the polypeptide having the substantially same amino acid sequence shown in Sequence ID No. 3, or a DNA chain that can be hybridized with said DNA chain into carotenoid producing microorganism, culturing said microorganism and increasing carotenoid content in the cells and culture broth.

The present invention is described herein below.

As described in before, by introducing the carotenoid biosynthesis gene derived from microorganisms such as <u>Erwinia uredovora</u>, the non-photosynthetic soil bacteria and <u>Agrobacterium aurantiacum</u>, the marine bacteria) into other microorganisms which do not produce carotenoids such as <u>E. ooil</u>, the microorganism can produce useful-carotenoids such as astaxanthin, zeaxanthin, β-carotene and lycopene. In order to compete in price of the carotenoid produced by using the organic synthesis methods, it is necessary to achieve as higher carotenoid production as possible. The IPP isomerase gene, which include the gene encoding the polypeptide whose amino acid sequence is substantially IPP isomerase, of the invention is extremely useful for increasing the production amount of carotenoids. By using mod-

ern biotechnology, it is relatively easy to increase production amount of a protein encoded by an exogenous gene by enhancing expression level of the gene. However, if amounts of substrate necessary for a protein, that is enzyme, is limited, higher production of the protein does not lead to higher production of biochemicals such as carotenoids. For example, without sufficient amount of FPP, which is the first substrate, enhancement of expression level of the carotenoid synthesis genes does not lead to higher amount of carotenoids production. This time, we succeeded in increasing carotenoid production amount by introducing the IPP isomerase gene. It is considered that the introduction of the IPP isomerase gene makes the flow of, the upstream of the pathway up to FPP larger(more efficient) and consequently, increased supply of FPP led to higher carotenoid production amount. The present invention started from the findings that by introducing either the gene encoding IPP isomerase, which convert from IPP to DMAPP vise versa, or encoding the protein homologous to IPP isomerase into carotenoid producing microorganism such as E. coli, to express the gene, carotenoid production amount is increased. By using carotenoid biosynthesis genes from Er, uredovora, cDNA expression libraries of Phattia rhodozyma, Haematococcus pluvialis and so forth were prepared in β-carotene producing E. coli as a host. As increased β-carotene content in E. coli made, some of the yellowish colonies brighter till almost orange. The plasmids extracted from such E. coli colonies were analyzed and were found to have genes with high homology to IPP isomerase of Saccharomyces cerevisiae. It has been speculated that HMG-CoA reductase(Figure 1). which catalyzes the reaction from HMG-CoA to mevalonate, may be the rate limiting enzyme for terpenoids including carotenoids. However, as for IPP isomerase, any such report has not been presented. Therefore, increase of carotenoid production by introducing a IPP isomerase gene was a new finding.

The present invention provides a DNA chain having characteristics of increasing carotenoid production amount, and it containing the nucleotide sequence which encodes the polypeptide having the substantially same amino aid sequence as those of IPP isomerase, and a production method for carotenoid characterized by introducing said DNA chain into the carotenoid producing microorganism, culturing said transformed microorganism and increasing carotenoid content in the culture broth and cells.

The DNA chains of the present invention includes the DNA chains mentioned above (1) or (2), or the DNA chains which hybridize to said chains under stringent conditions.

Substantially, the polypeptides encoded by the DNA chains of the present invention have the amino acid sequences shown in SEQUENCE ID No. 1(A-B in Figures 4 and 5) or in SEQUENCE ID No. 2(C-D, in Figures 6 and 7). In the present invention, the polypeptides encoded by these DNA chains, the proteins of which amino acid sequence is substantially IPP isomerase, may be altered by deletion, replacement, addition and so forth of some amino acids, as long as the resulted polypeptides hold their higher carotenoid production activity. This allowance corresponds to "having the substantially same amino acid sequence substantially shown in SEQUENCE ID No. 1 or No. 2". As an example, a sequence which lacks the first amino acid(Met) can be included as the altered polypeptide or the altered enzyme. Needless to say, the DNA chains of the present invention include not only the chains having the nucleotide sequences which encode the amino acid sequences shown in SEQUENCE ID No. 1 and 2(Figures 4 to 5), but also the degenerate isomers of the chains, which differs only on degenerate codons and encode the same polypeptides as the original chains do.

#### (1) Obtaining the DNA chains

One method to obtain a DNA chain having the nucleotide sequence which encodes the amino acid sequence of the above protein is chemical synthesis of the DNA chain at least a part of the chain according to the known nucleic acid synthesis method. However, considering that there are so many amino acids bound in the protein, it would be more preferable than chemical synthesis to make cDNA libraries of <a href="Haematococcus pluvialis">Haematococcus pluvialis</a> or <a href="Phaffia rhodozyma">Phaffia rhodozyma</a> or the like to obtain a targeted DNA chain by applying some popular method in the field of genetic engineering such as hybridization with appropriate probes.

## (2) Transformation of microorganisms such as E. coli and expression of gene

Higher carotenoid content in culture broth or cells of microorganisms can be achieved by introducing the above mentioned DNA chain of the present invention into appropriate microorganisms such as carotenoid-producing bacteria such as <u>E. coti</u> and <u>Zymomonas mobilis</u> containing carotenoid biosynthesis genes from <u>Envinia uredovora</u> and so forth, or carotenoid-producing yeast such as <u>Saccharomycas carevisias</u> containing carotenoid biosynthesis genes from <u>Envinia uredovora</u> and so force.

The outline of the method to introduce exogenous genes into preferable microorganisms is mentioned below.

Procedures or methods to introduce and express exogenous genes in microorganisms such as <u>E. coli</u>, besides those mentioned below in the present invention, includes those widely used in the field of genetic engineering. Those are applicable to the invention. See "Vectors for cloning genes", Methods in Enzymology, 216: 469-631 (1992), Academic Press; "Other bacterial systems", Methods in Enzymology, 204: 305-636 (1991) Academic Press).

### E. coli

There are some established and efficient methods to introduce exogenous genes to £, coli such as Hanahan's method and rubidium method, and they are applicable to the present invention (See Sambrook, J., Fritsch, £. F., Maniatis, T., "Molecular cloning-A laboratory manual", Cold Spring Harbor-Laboratory Press (1989)). Expression of exogenous genes in £, coli can be performed by known methods (See "Molecular cloning-A laboratory manual", ibid.), for example, vectors for £, coli such as pUC and pBluescript vectors having lac promoter can be used. The inventors of the present invention used pSPORT1 vector or pBluescript II KS vector having lac promoter as vectors for £, coli, and inserted the IPP isomerase gene, derived from Haematococcus pluvialis. Phaffia rhodozyma or Saccharomyces cerevisiae, into the lac promoter with the direction of reading through of the transcription, and expressed the gene in £, coli.

#### [Yeast]

There are some established methods such as the lithium method to introduce exogenous genes into <u>Saccharomy</u>:

<u>ces cerevisiae</u>, yeast, and such methods are applicable to the present invention (See "New biotechnology on yeast",
Ed. Bio-industry Association (Yuichi Akiyama, editor in chief), Igaku Syuppan Center). Expression of exogenous genes in yeast can be performed as follows. Using both promoters and terminators, e.g. for <u>PGK</u> and <u>GPD</u>, an expression cassette is constructed by inserting the exogenous gene so that during transcription, the gene is to be read through at the position between the promoter and the terminator. Expression can be performed by inserting the expression cassette into a vector for <u>S. cerevisiae</u> such as YRp vectors (multi-copy vectors for yeast, replication starts at ARS sequence of yeast chromosome), YEp vectors (multi-copy vectors for yeast, replication starts at 2μm DNA) and Ylp vectors (vectors for yeast chromosome, no starting point of replication in yeast) (See "New biotechnology on yeast", ibid.; "Genetic engineering for production of substances", Ed. Japanese Society of Agrocultural Chemistry, Asakura Publishing company; or Yamano, S., Ishii, T., Nakagawa, M., Ikenaga, H., Misawa, N., "Metabolic engineering for production of β-carotene and lycopene in Saccharomyces cerevisiae", Biosci. Biotech, Biochem., 58: 1112-1114 (1994)).

#### [Zymomonas mobilis]

Introduction of exogenous genes into <u>Zymomonas mobilis</u>, the ethanol-producing bacterium can be performed by conjugal transfer method which is commonly used for gram negative bacteria. Expression of exogenous gene in <u>Zymomonas mobilis</u> can be performed by using pZA22 vector for this bacterium (See Katsumi Nakamura, "Molecular breeding of Zymomonas bacteria", Journal of the Japanese Society of Agrocultural Chemistry, 63: 1016-1018 ( 1989); and Misawa, N., Yamano, S., Ikenaga, H., "Production of β-carotene in <u>Zymomonas mobilis</u> and <u>Agrobacterium tume-faciens</u> by introduction of the biosynthesis genes from <u>Erwinia uredovora</u>", Appl. Environ. Microbiol., 57: 1847-1849 (1991)).

#### (3) Method to increase carotenoid production in microorganisms

By applying the above mentioned procedures or methods for introduction and expression of exogenous genes in microorganisms, both the carotenoid synthesis genes and the IPP isomerase gene can be introduced to express, and microorganisms capable of producing large amount of carotenoid can be obtained.

Farnesyl pyrophosphate (FPP) is the common substrate not only for carotenoids but also for other terpenoids such as sesquiterpenes, triterpenes, sterols and hopanols. In general, since microorganisms are synthesizing terpenoids even though they are not capable of synthesizing carotanoids, basically all of the microorganisms possesses FPP as an intermediate metabolite. On the other hand, Erwinia uredovora, the non-photosynthetic bacterium having the carotenoid synthesis genes can synthesize up to several useful carotenoids such as lycopene, β-carotene, zeaxanthin by using FPP as a substrate. When the genes are combined with the carotenoid synthesis genes of Agrobacterium aurantiacum, the marine bacterium, up to several useful carotenoids such as cantaxanthin and astaxanthin can also be synthesized (See Figures 2 and 3). The inventors of the present invention already confirmed that by introducing crt genes of Envinia uredovora into microorganisms such as Saccharomyces cerevisiae, yeast and Zymomonas mobilis, ethanolproducing bacteria; these microorganisms can produce carotenoids such as β-carotene as anticipated [Yamano, S., Ishii, T., Nakagawa, M., Ikenaga, H., Misawa, N., "Metabolic engineering for production of \$-carotene and lycopene in Saccharomyces cerevisiae". Biosci. Biotech. Biochem., 58:1112-1114 (1994); Misawa, N., Yamano, S., Ikenaga, H., "Production of β-carotene in Zymomonas mobilis and Agrobacterium tumefaciens by introduction of the biosynthesis genes from Erwinia uredovora", Appl. Environ. Microbiol., 57:1847-1849 (1991); and Japanese laid-open Patent Application No. HEI 3-58786(Japanese Patent Application filing No. HEI 2-53255):"A DNA chain useful for synthesis of carotenoids" by the inventors].

From the above findings, it can be expected that when an appropriate combinations of the carotenoid synthesis genes derived from <u>Er. uredovora</u> and those from marine bacteria (typically the carotenoid synthesis genes derived from

Ag. aurantiacum) are introduced into the same microorganism simultaneously, as a principle, all of the microorganisms, in which such genes are introduced and of which introduction-expression system is established, can produce useful carotenoids such as astaxanthin and zeaxanthin.

In such cases, if the IPP isomerase gene(typically, derived from <u>Haematococcus pluvialis</u>, <u>Phaffia rhodozyma</u> and <u>Saccharomyces cerevisiae</u>) is introduced according to the above mentioned method, and is expressed concomitantly with the above carotenoid synthesis gene, higher production amount of useful carotenoids can be achieved.

#### (4) Deposit of the microorganisms

The recombinant E. coli strain JM109 has been deposited as follows with the National Institute of Bioscience and Human-Technology, the Agency of Industrial Science and Technology. The strain contains the plasmid having the isolated gene which is the DNA chain of the invention. The names of the plasmids are shown in the parentheses.

(i) JM109(pRH1)

Deposit No.: FERM BP-5032
Date of Receipt: March 6th, 1995

(ii) JM109(pHP11)

Deposit No.: FERM BP-5031 Date of Receipt: March 6th, 1995

(ii) JM109(pSI1)

Deposit No.: FERM BP-5033 Date of Receipt: March 6th, 1995

#### BRIEF DESCRIPTION OF THE DRAWINGS

FIGURE 1 shows the isoprene common biosynthetic pathway from HMG-CoA to FPP.

FIGURE 2 shows the carotenoid biosynthetic pathway, and the functions of the carotenoid synthesis genes of Envinia uredovora, the non-photosynthetic bacterium.

FIGURE 3 shows the carotenoid biosynthetic pathway, and the functions of the carotenoid synthesis genes of <u>Agrobacterium aurantiacum</u>, the marine bacterium. The solid line shows major biosynthetic pathway and the dotted line shows minor one.

FIGURES 4 and 5 shows the nucleotide sequence of the IPP isomerase gene and the amino acid sequence of the polypeptide encoded by said gene of <u>Phaffia rhodozyma</u>, the astaxanthin-producing yeast. In the Figure, the sequence from mark A to B shows the open reading frame encoding the polypeptide consisting of 251 amino acids.

FIGURES 6 and 7 shows the nucleotide sequence of the IPP isomerase gene and the amino acid sequence of the polypeptide encoded by said gene of <u>Haematococcus pluvialis</u>, the astaxanthin-producing green alga. In the Figure, the sequence from mark C to D shows the open reading frame encoding the polypeptide consisting of 259 amino acids.

FIGURES 8 and 9 shows the nucleotide sequence of the IPP isomerase gene and the amino acid sequence of the polypeptide encoded by said gene of <u>Saccharomyces cerevisiae</u>, the yeast for laboratory use. In the Figure, the sequence from mark E to F shows the open reading frame encoding the polypeptide consisting of 288 amino acids.

FIGURE 10 shows the plasmids containing the carotenoid biosynthesis genes of <u>Erwinia uredovora</u>, the non-photosynthetic bacterium.

FIGURE 11 shows the plasmids containing the IPP isomerase gene of <u>Phatfia rhodozyma</u>, <u>Haematococcus pluvia-lis</u>, or <u>Saccharomyces cerevisiae</u>.

FIGURE 12 shows the growth curve in the culture broth of the lycopene producing <u>E. coli</u> strains(L:). In the Figure, "control" means the <u>E. coli</u> strain having no exogenous IPP isomerase gene.

FIGURE 13 shows the lycopene production curve in the culture broth of the lycopene producing <u>E. coli</u> strains(L:). In the Figure, "control" means the <u>E. coli</u> strain having no exogenous IPP isomerase gene.

FIGURE 14 shows production of lycopene(L:),  $\beta$ -carotene( $\beta$ :) and phytoene(P:) in the cultured cells of the  $\underline{E}$ , coli strains. In the Figure, "control" means the  $\underline{E}$ , coli strain having no exogenous IPP isomerase gene.

#### **EXAMPLE**

The following examples illustrate the present invention in more detail, however, the present invention is not limited to them. The genetic recombination experiments used here are based on the standard methods(Sambrook, J., Fritsch, E. F., Maniatis, T., "Molecular cloning-A laboratory manual", Cold Spring Harbor Laboratory Press (1989)) unless otherwise stated.

#### (EXAMPLE 1) Biological materials and culture conditions

Phaffia rhodozyma ATCC 24230 Strain(Astaxanthin-producing yeast) registered at the American Type Culture Collection(ATCC) is used. YM media(yeast extract 0.3%, malt extract 0.3%, bactopeptone 0:5%, Glucose 1%) is used for Ph. rhodozyma. Haematococcus pluvialis, the astaxanthin-producing green alga, NIES-144 strain registered at the Global Environmental Forum is used. Ha. pluvialis is cultured at 20°C for about 4 days in basic culture media(yeast extract 0.2%, sodium acetate 0. 12%, L-asparagin 0. 04%, magnesium-chloride hexahydrate 0.02%, ferrous sulfate heptahydrate 0.001%. calcium chloride dihydrate 0.002%) under 12 hr light (20 µE/m²s)/12 hr dark condition. Furthermore, in order to induce astaxanthin synthesis in Ha. pluvialis, cyst formation, a kind of differentiation, has to be induced. To induce cyst formation, both acetic acid 45 mM and ferrous sulfate heptahydrate 450 µM at final concentrations are added. Ha. pluvialis in the media is cultured for about 12 hr at 20°C with light(125 µE/m²s). Saccharomyces cerevisiae (Yeast for laboratory use) \$288C strain registered at the Yeast Genetic Stock-Center is used. For Sa. cerevisiae. YPD media(yeast extract 1%, bactopeptone 2%, glucose 2%) is used.

#### 15 (EXAMPLE 2) Preparation of whole RNA in Phaffia rhodozyma

Phaffia modozyma ATCC-24230 strain is cultured with shaking for approx. 24 hr at 20°C in 400 ml of YM media. When the turbidity of the media reached at OD<sub>600</sub> = 0.4, the bacteria are collected and frozen in liquid nitrogen. The frozen bacteria are stored in the freezer at -80°C and used for preparing total RNA. After thawing the frozen bacteria in a tube on ice, the bacteria are suspended in 6 ml of ANE buffer(10 mM sodium acetate, 100 mM sodium chloride, 1 mM EDTA, pH 6.0). Glass beads are added to cover the surface of the bacteria layer. Then, 600 µl of 10% SDS and 6 ml of phenol prewarmed at 65°C are added. The suspension is kept at 65°C for 5 minutes, and the tube is vortaxed to crushed cell membranes at every 30 seconds. Then, the suspension is rapidly-cooled down to room temperature and centrifuged for 10 minutes at 1,500 x g at room temperature. Equal volume of phenol is added to the supernatant and vortex for 2 minutes. Then the suspension was centrifuged for 10 minutes at 1,500 x g at room temperature. Then, by using equal volume of phenol/chloroform(1/1(v/v)) and chloroform alone, the same procedures as above are performed. To the resulted supernatant, one tenth volume of 3 M sodium acetate and three volume of ethanol are added; then the supernatant is stored in the freezer at -20°C for 30 minutes. The supernatant is centrifuged for 15 minutes at 15,000 x g at 4°C, a pellet is rinsed with 70% ethanol and dried. The residual is dissolved in 200 µl of sterilized water to make total RNA solution of Ph. rhodozyma. By this preparation procedure, 1.6 mg of total RNA is obtained.

#### (EXAMPLE 3) Preparation of whole RNA in Haematococcus pluvialis

Haematococcus pluvialis NiES-144 strain is cultured for approx. 4 days in 800 ml of the basic culture media under the condition of 20°C, light intensity at 20 μE/m²s and 12 hr light/12 hr dark cycle. Then, both acetic acid 45 mM and ferrous sulfate heptahydrate 450 μM as final concentrations are added. The H. pluvialis in the media is cultured for approx. 12 hr at 20°C with light (125 μE/m²s). The bacteria are collected from the media, frozen in liquid nitrogen and crushed in the mortar to give powder. Then, three ml of ISOGEN-LS[Nippon Gene K.K.] is added to the powder and stand for 5 minutes. Then 0.8 ml of chloroform is added, and the solution is stirred vigorously for 15 seconds and stand at room temperature for 3 minutes. The solution is centrifuged for 15 minutes at 4°C, 12,000 x g, two ml of isopropanol is added to the supernatant and the supernatant is stood at room temperature for 10 minutes. Then, the solution is centrifuged for 10 minutes at 4°C, 12,000 x g. The resulted pellet is rinsed with 70% ethanol to dry. After drying, the residual is dissolved in 1 ml of TE buffer(10 mM Tris-HCl pH 8.0, 1 mM EDTA) to make total RNA solution of Ha. pluvialis. By this preparation procedure, 4.1 mg of whole RNA was obtained.

#### (EXAMPLE 4) Establishing cDNA expression libraries of Phaffia modozyma and Haematococcus pluvialis

By using Oligotex-dT30-Super[Takara Syuzo K.K.], poly A + RNA from <u>Phaffia rhodozyma</u> and <u>Haematococcus pluvialis</u> are purified from approx. 1 mg total RNA respectively. The purification is performed according to the methods mentioned in the package insert. By following the method, approx. 26 µg of poly A + mRNA from <u>Ph. rhodozyma</u> and approx. 14 µg of it from <u>Ha. pluvialis</u> are purified.

Preparation of cDNA is performed with Superscript<sup>™</sup> plasmid system(GIBCO SRL) by the method mentioned in the package insert with some modifications. Approx. 5 μg of poly A + mRNA is used. A synthetic DNA consisting of the recognition sequence for the restriction enzyme Not! and 15 mere oligo-dT is used as a primer. The complementary DNA is synthesized with reverse transcriptase, SUPERSCRIPT RT. Then, by using Escherichia coli DNA ligase, E. coli DNA polymerase and E. coli RNase H, double strand DNA is synthesized. Then, the linker of the restriction enzyme Sall is bound by using T4 DNA ligase. cDNA is designed to have the Sall-site at the upstream terminal of itself and the Not! site at the downstream of poly A. Fractionation by size of these cDNAs is performed by electrophoresis and the fractions ranging from 0.7 kb to 3.5 kb are collected. cDNA in the collected fractions is ligated to cDNA expression vector

pSPORT I Noti-Sall-Cut by using both the ligation buffer which is included in the kit, 50 mM Tris-HCl pH 7.6, 10 mM MgCl<sub>2</sub>, 1 mM ATP, 1 mM DTT, 5% PEG 8,000 and T4 DNA Ligase. The cDNA expression vector pSPORT I has lac promoter at the upstream of the Sall site and can express cDNA in E. coli. Then, by using whole the ligated DNA solution, transformation of the competent cells of E. coli DH5c prepared is performed according to the method described in "Molecular Cloning 2nd edition: Cold Spring Harbor Laboratory, 1.21-1.41(1989). Approx. 200,000 transformed strains of Ph. rhodozyma and approx. 40,000 transformed strains of Ha. pluvialis are obtained. After collecting all of the transformants, the plasmid DNA is prepared according to the method described in "Molecular Cloning 2nd edition, ibid." As a result, 0.9 mg and 0.6 mg of plasmid DNAs are obtained respectively and these are assigned as cDNA libraries of Ph. rhodozyma and Ha. pluvialis.

# (EXAMPLE 5) Preparation of carotenoid-producing E. coli

The plasmid pCAR16(Misawa, N., Nakagawa, M., Kobayashi, K., Yamano, S., Izawa, Y., Nakamura, K., Harashima, K., "Elucidation of the Envinia uredovora carotenoid biosynthetic pathway by functional analysis of gene products expressed in Escherichia coli", J. Bacteriol., 172:p.6704-6712 (1990) and Japanese Patent Application laid-open No. HEI 3-58786 (Japanese Patent Application filling No. HEI 2-53255): "A DNA chain useful for synthesis of carotenoids" by the present inventors) having the carotenoid synthesis genes except for crtZ derived from Envinia uredovora, is digested with BstEII, treated with Klenow enzyme and religated to inactivate the crtX gene by frame shift. After that, the 6.0 kb Asg718(KpnI)-EcoRI fragment containing crtE, crtB, crtI and crtY genes necessary for β-carotene production is taken out. The fragment is then inserted into the EcoRV sites of the E, coli vector pACYC184 and the desirable plasmid(named pACCAR16ΔcrtX, FIGURE 10) is obtained. E, coli containing this plasmid (pACCAR16ΔcrtX) is chloramphenicol resistant and has yellowish color due to β-carotene production.

Then, the plasmid pCAR16 is digested with <u>BstEII/SnaBI</u>, treated with Klenow enzyme and religated to remove the 2.26 kb <u>BstEII-SnaBI</u> fragment containing <u>crtX</u> and <u>crtY</u> genes. After that, the 3.75 kb <u>Asp718(KonI)-EcoRI</u> fragment containing <u>crtE</u>, <u>crtB</u> and <u>crtI</u> genes necessary for lycopene production is taken out. The fragment is then inserted into the <u>EcoRV</u> sites of the <u>E. coli</u> vector pACYC184 and the desirable plasmid(named pACCRT-EIB, FIGURE 10) is obtained. <u>E. coli</u> containing pACCRT-EIB is chloramphenicol resistant and has reddish color due to lycopene production (Cunningham Jr., F. X., Chamovitz, D., Misawa, N., Gatt, E., Hirschberf, J., "Cloning and functional expression in <u>Escherichia coli</u> of a cyanobacterial gene for lycopene cyclase, the enzyme that catalyzes the biosynthesis of β-carotene", FEBS Lett., 328: 130-138 (1993)).

Then, the plasmid pCAR16 is digested with <u>BstEil/Eco</u>52I, treated with Klenow enzyme and religated to remove the 3.7 kb <u>BstEil-Eco</u>52I fragment containing <u>crt</u>X, <u>crt</u>Y and <u>crt</u>I genes. After that, the 2.3 kb <u>Asp</u>718(<u>Kon</u>I)-<u>Eco</u>RI fragment containing <u>crt</u>E and <u>crt</u>B genes(FIGURE 2) necessary for phytoene production is taken out. The fragment is then inserted into the <u>Eco</u>RV sites of the <u>E. coli</u> vector pACYC184 and the decibel plasmid(named pACCRT-EB, FIGURE 10) is obtained. <u>E. coli</u> containing pACCRT-EB is chloramphenicol resistant and does not show color change as phytoene is colorless (Linden, H., Misawa, N., Chamovitz, D., Pecker, I., Hirschberg, J., Sandmann, G., "Functional complementation in <u>Escherichia coli</u> of different phytoene desaturase genes and analysis of accumulated carotenes", Z. Naturforsch. 46c: 1045-1051 (1991)).

#### (EXAMPLE 6) Screening of genes that increase β-carotene production

As the <u>E. coli</u> strain JM101 containing the above plasmid pACCAR16ΔcrtX shows yellowish color due to β-carotene production, it was investigated whether more yellowish transformant can be obtained by introducing cDNA expression library of <u>Phaffia rhodozyma</u> or <u>Haematococcus pluvialis</u>. As a first step, competent cells of <u>E. coli</u> JM101 containing pACCAR16ΔcrtX are prepared according to the method described in "Molecular cloning 2nd edition: Cold Spring Harbor Laboratory, 1.21-1.41(1989). Then, one hundred ng of each cDNA expression library of <u>Ph. rhodozyma</u> and <u>Ha. pluvialis</u> is introduced to 1 ml of the competent cells. Approx. 200,000 transformants of <u>Ph. rhodozyma</u> and approx. 40,000 transformants of <u>Ha. pluvialis</u> are obtained and inoculated for screening on the LB plate(bactotrypton 1%, yeast extract 0.5%, NaCl 1%, agar 1.5%) containing 150 μg/ml of ampicillin, 30 μg/ml of chloramphenicol and 1 mM of IPTG. From the screening, 5 strains of <u>Ph. rhodozyma</u> and 10 strains of <u>Ha. pluvialis</u> shows deep yellowish color than other strains and they are isolated. The plasmid DNA extracted from these strains is subject to restriction enzyme analysis, and it was found that the plasmids from the five strains and ten strains have common DNA fragment respectively. Of these screened plasmids derived from the cDNA expression libraries, a plasmid from <u>Ph. rhodozyma</u> was named pRH1(Figure 11) and another plasmid from <u>Ha. pluvialis</u> was named pHP1. In addition to that, a fragment is taken out after digesting pHP1 with <u>Sal</u>I and <u>Not</u>I, and then, the fragment is inserted into pBluescript KS+. The resulted plasmid was named pHP11(FIGURE 11) and was used for the experiments mentioned below.

(EXAMPLE 7) Nucleotide sequence determination on the gene that increases β-carotene production

From the plasmids pRH1 and pHP1, the deletion plasmids which lack various lengths from the original plasmids are prepared by the following procedures. By using those deletion plasmids, the nucleotide sequences are determined. Decomposition of pRP1 is performed with both <u>Eco</u>RI and <u>Pst</u>I, or with both <u>Not</u>I and <u>Sph</u>I. Decomposition of pHP1 is performed with both <u>Aat</u>II and <u>Bam</u>HI, or with both <u>Kon</u>I and <u>Eco</u>RI. After extraction with phenol/chloroform, DNA is recovered by ethanol precipitation. Each DNA fraction is then dissolved in 100 µl portions of ExoIII buffer(50mM Tris-HCI, 100mM NaCI, 5mM MgCI<sub>2</sub>, 10mM-2-mercaptoethanol, pH 8.0) and is kept at 37°C after addition or 180 units of ExoIII nuclease. Ten µl portions of the solution are sampled every 30 seconds and transferred to tubes containing 10 µl of MB buffer(40 mM NaCI, 2 mM·ZnCl<sub>2</sub>, 10% glycerol, pH 4.5) in an ice bath. After sampling, the 10 tubes are kept at 65°C for 10 minutes to inactivate the enzyme. Then, 5 units of mung bean nuclease is added and kept at 37°C for 30 minutes. From one original plasmid, ten different kind of DNA fragments are recovered by agarose gel electrophoresis. The degree of deletion of each fragment varies. The terminals of the recovered DNAs are smoothed with Klenow enzyme to subject to ligation reaction at 16°C overnight, and by using resulting DNA, <u>E. coli</u> DH5α is transformed to obtain clones. The plasmids are prepared from the various clones obtained, and nucleotide sequences are determined by using luminescence primer cycle sequence kit(Applied Biosystems corp.) with an automatic sequencer.

As a result, it was found that the nucleotide sequence of the cDNA in pRH1 derived from <a href="Phaffia rhodozyma">Phaffia rhodozyma</a> consists of 1,099 base pairs (SEQUENCE ID No. 4), and there is an open reading frame which encodes a polypeptide having 251 amino acids (which corresponds the region from A to B in Figures 4 and 5). It was also found that the nucleotide sequence of the cDNA in pHP1 derived from <a href="Haematococcus pluvialis">Haematococcus pluvialis</a> consists of 1,074 base pairs (SEQUENCE ID No. 5), and there is an open reading frame which encodes a polypeptide having 259 amino acids (which corresponds the region from C to D in Figures 6 and 7). The amino acid sequences expected from these open reading frames are investigated by analyzing homology in the Gene Bank. Both of the amino acid sequences of <a href="Ph. rhodozyma">Ph. rhodozyma</a> and Ha. <a href="phaging-pluvialis">pluvialis</a> have significant homology with the IPP isomerase gene of <a href="Saccharomyces cerevisiae">Saccharomyces cerevisiae</a>, 27.0% for <a href="Ph. rhodozyma">Ph. rhodozyma</a> and 20.3% for <a href="Ha. pluvialis">Ha. pluvialis</a>. Therefore the genes were identified as the IPP isomerase gene.

### (EXAMPLE 8) Preparation of total DNA in Saccharomyces cerevisiae

Preparation of total DNA in <u>Saccharomyces cerevisiae</u> is performed according to the method described in "Methods in Yeast Genetics; a laboratory course manual: Cold Spring Harbor Laboratory, p.131-132(1990). <u>Sa. cerevisiae</u> S288C strain is inoculated in 10 ml of YPD media and cultured at 30°C overnight. The cultured cells are collected and suspended in 0.5 ml of sterilized water for washing. By discarding the supernatant, the yeast are collected again. A 0.2 ml of the mixture(2% Triton X-100, 1% SDS, 100 mM NaCl, 10 mM Tris-HCl(pH 8), 1 mM EDTA), 0.2 ml of phenol/chloroform/isoamylalcohol (25/24/1 (v/v/v)) and 0.3 g of glass beads are added. After vortex mix for 3-4 minutes, two hundred µl of TE buffer(10 mM Tris-HCl(pH 8), 1 mM EDTA) is added. Then the solution is centrifuged for 5 minutes, and the supernatant is transferred to another tube and 1 ml of ethanol is added. Then the solution is centrifuged again for 2 minutes. The resulted pellet is dissolved in 0.4 ml of TE buffer. Then, two µl of RNase A(10 mg/ml) is added and the solution is stood for 5 minutes at 37°C. Then, ten µl of 4 M ammonium acetate and 1 ml of ethanol are added. After mixing well, the solution is centrifuged for 2 minutes and the resulted pellet is recovered. After drying the pellet, it was dissolved with 50 µl of TE buffer to have total DNA of <u>S. cerevisiae</u> S288C strain. By this preparation procedure, 3.4 µg of total DNA was obtained.

### (EXAMPLE 9) Isolation of the IPP isomerase gene of Saccharomyces cerevisiae by PCR method

Based on the nucleotide sequence of the IPP isomerase gene of <u>S. cerevisiae</u> reported in the aforementioned reference(Anderson, M. S., Muehlbacher, M., Street, I.P., Profitt, J., Poulter, C. D., "Isopentenyl diphosphate: dimethylallyl diphosphate isomerase - an improved purification of the enzyme and isolation of the gene from <u>Saccharomyces carevisiae</u>", J. Biol. Chem., 264:19169-19175(1989)), the primers below were synthesized.

Primer No. 1 5'-TCGATGGGGGTTGCCTTTCTTTTCGG-3'
Primer No. 2 5'-CGGGTTGTTATAGCATTCTATGAATTTGCC-3'

The procedure was designed to obtain PCR amplified IPP isomerase gene having <u>Taq</u>I sites at the upstream terminal and <u>Acc</u>II region at the downstream terminal. Thirty cycles of PCR is performed with 200 ng of total DNA of <u>S. cerevisiae</u> and PfuDNA polymerase (STRATAGENE). To express the IPP isomerase gene obtained by PCR in <u>E. coli.</u> it is digested with both <u>Taq</u>I and <u>Acc</u>II. Then, the gene was inserted into <u>Cla</u>I sites and <u>Sma</u>I sites of pBluescript KS+vector. The resulted plasmid was named pSI1(Figure 11). This DNA derived from <u>S. cerevisiae</u> had a nucleotide sequence-consisting of 1,058 bp.{SEQUENCE ID No. 6), and contained a gene which encodes IPP isomerase consisting of 288 amino acids(corresponds from E to F in Figures 8 and 9).

(EXAMPLE 10) Increase of lycopene production amount by introducing the IPP isomerase gene

Into the lycopene-producing <u>E. coli</u> JM101 strain (abbreviated as L hereafter) which contains pACCRT-EIB(Figure 10), pSPORT1 vector, pRH1 plasmid containing the IPP isomerase gene of <u>Phaffia rhodozyma</u>, pHP11 plasmid containing the IPP isomerase gene of <u>Haematococcus pluvialis</u> or pSl1 plasmid containing the IPP isomerase gene of <u>Saccharomyces cerevisiae</u>(FIGURE 11) are introduced respectively. These <u>E. coli</u> transformants are then plated on the LB plate containing 150 µg/ml of ampicillin(Ap), 30 µg/ml of chloramphenicol(Cm) and 1 mM of IPTG, and cultured at 28°C overnight. The three strains, in which each IPP isomerase gene were introduced, showed deep reddish color due to lycopene production compared with the control (lycopene-producing E.coli) in which only vector is introduced. Furthermore, growth rate of the three strains on agar plates were faster than the control strains and they always showed larger colonies than those of the control during culture. It is considered that due to introduction and expression of the IPP isomerase gene, the upstream of the biosynthetic pathway up to FPP became more efficient(see FIGURE 1), and consequently, increase of FPP supply led to increase of lycopene. As for faster growth rate, it is also considered that due to increase of FPP, sufficient amount of the substrate can be supplied not only for lycopene production but also for the production of other membrane components derived from FPP, that is, FPP or GGPP binding protein, and these components are necessary for growth of <u>E. coli</u>.

Increase of lycopene production amount by E.coli carrying the IPP isomerase gene is also confirmed by liquid culture. After overnight shaking culture of the LB media(5 ml) containing both Ap and Cm at 28°C, 2 ml of the media is taken and transferred to 200 ml of 2YT culture media(1.6% bactotrypton, 1% yeast extract, 0.5% NaCl) containing Ap, Cp and 0.1 mM IPTG, and shaking culture is performed at 230 rpm, 28°C. Five mI each of the media is sampled several hours' intervals to determine growth rate and lycopene content. Growth rate is calculated from absorbance at 650 nm. Lycopene content is determined according to the following procedure. The cells collected by centrifugation, 2.5 ml of acetone is added to the cells and stand for 30 minutes. Vortex mix once in a while. After filtration, absorbance at 474 nm is measured to determine the lycopene content based on the absorbance 185.0 for 1 mM lycopene (light path: 1 cm), JASCO UVIDEC-220B spectrophotometer is used. By using HPLC, it is confirmed that these strains actually produced lycopene and absorbance at 474 nm is attributable to lycopene. HPLC conditions are mentioned in EXAMPLE 11. The results are shown in Figure 12(growth curve) and Figure 13(lycopene production curve). As for the growth rate(Figure 12), there is no difference among any the strains including the control strains. This result is different from that obtained from culture plates. Probably, when the liquid culture is performed, even in the control strain which does not have exogenous IPP isomerase gene can grow rapidly, because the supply of the substrate for membrane components such as FPP and GGPP binding protein is enough compared to agar culture is done. In contrast, there is a big difference between the control strain having no exogenous IPP isomerase gene and the three exogenous IPP isomerase gene-carrying strains. During culture, the three strains always showed several times higher lycopene production amount compared with the control strain. Lycopene production amount per E. coli dry weight at 28 hr after the start of the culture is shown in Figure 14. The three strains containing the IPP isomerase gene showed 3.6-4.5 times higher production than the control strain. Lycopene-producing E. coli containing pHP11 is able to produce 1.03 mg lycopene per 1g dry weight.

(EXAMPLE 11) Increase of β-carotene production amount by introducing the IPP isomerase gene

Into the β-carotene producing <u>E. coli</u> JM101 strain (abbreviated as β hereafter) which contains pACCAR16ΔcrtX(FIGURE 10), either pSPORT1 vector or pRH1 plasmid containing the IPP isomerase gene of <u>Phaffia rhodozyma</u> is introduced separately. After overnight shaking culture of the LB media(5 ml) containing both Ap and Cm at 28°C, 1 ml of the media is taken and transferred to 100 ml of 2YT media containing Ap, Cm and 0.1 mM IPTG, and shaking culture is performed at 230 rpm at 28°C for 28 hr. The bacteria are collected by centrifugation and washed with 0.85% NaCl. After washing, the bacteria are suspended in 40 ml of acetone and allowed to stand for 30 minutes. Vortex mix once in a while. After filtration, absorbance at 454 nm is measured to determine β-carotene content based on the absorbance 134.4 for 1 mM β-carotene (light path: 1 cm). The result is shown in FIGURE 14. β-Carotene producing <u>E. coli</u> containing pRH1 produced 709 μg of β-carotene per 1g dry weight. This amount is 1.5 times higher than the control.

By using HPLC on the above acetone extract, it is confirmed that these strains actually produced  $\beta$ -carotene and absorbance at 454 nm is attributable to  $\beta$ -carotene. Novapack HR 6 $\mu$  C18(3.9 x 300 mm, Waters) is used as a column. Acetonitrile/methanol/2-propanol(90/6/4(v/v/v)) is used as an elution solvent. A photodiode array detector 996(Waters) is used to monitor an elution profile. The results showed that almost 100% of a peak appeared in a visible spectrum is  $\beta$ -carotene. As the  $\beta$ -carotene standard preparation, chemically synthesized  $\beta$ -carotene (Sigma) is used.

(EXAMPLE 12) Increase of phytoene production amount by introducing the IPP isomerase gene

Into the phytoene producing E. coli JM101 strain (abbreviated as P hereafter) which contains pACCRT-EB(FIGURE 10), any of pSPORT1 vector, pRH1 plasmid containing the IPP isomerase gene of <u>Phaffia rhodozyma</u> or pHP11 plas-

mid-containing the IPP isomerase gene of <u>Haematococcus pluvialis</u> is introduced separately. After overnight shaking culture of the LB media(5 ml) containing both Ap and Cm at 28°C, 1 ml of the media is taken and transferred to 100 ml of 2YT media containing Ap, Cm and 0.1 mM IPTG, and shaking-culture is performed at 230 rpm at 28°C for 28 hr. The bacteria are collected by centrifugation and washed with 0.85% NaCl. After washing, the bacteria are suspended in 40 ml of acetone and allowed to stand for 30 minutes. Vortex mix once in a while. After filtration and drying by rotary evaporator, partition is performed with 40 ml of petroleum ether and water. Absorbance of the ether layer at 286 nm is measured to determine phytoene content based on the absorbance 41.2 for 1 mM phytoene-(light path: 1 cm). As HPLC analysis described in EXAMPLE 11 showed that 70% of the absorbance at 286 nm is attributable to phytoene, an and also actual phytoene content is adjusted to 70% of the above value. The result is shown in FIGURE 14. Phytoene-producing <u>E. coli</u> containing the IPP isomerase gene produced 1.7-2.1 times higher phytoene than control strain.

From the above examples, we showed that by introducing the IPP isomerase gene into β-carotene, lycopene or phytoene-producing <u>E. coli</u>, several times higher carotenoid production is actually achieved. It is considered that due to introduction and expression of the IPP isomerase gene, upstream of the biosynthetic pathway up to FPP became more efficient(see FIGURE 1), and consequently, increase of FPP supply led to increase of these carotenoids. Therefore, it is considered that this findings can be applicable not only for β-carotene, lycopene and phytoene productions but also for all other carotenoids such as astaxanthin and zeaxanthin.

The present invention provides a DNA chain which can significantly increase carotenoid production in biosynthesis of carotenoid by microorganisms and a method to obtain several times higher-carotenoid production amount by introducing and expressing said DNA chain into carotenoid-producing microorganisms. It is expected that said DNA chain can be applicable to increase production in microorganisms not only for carotenoids but also for terpenoids and so forth which require same substrate(FPP) as carotenoids.

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Al	a Leu	Asn	Thr	Asp	Lys	His	Glu	Asp	Trp	Gly	Thr	Val	His	His	Ile
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	50					55					60				
	Gln	Ile	Lys	Leu	Met	Asn	Glu	Asn	Сув		Val	Leu	Asp	Trp	Asp
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Asp	) Asn	Ala	Ile		Ala	Gly	Thr	Lys		Val	Cys	His	Leu		Glu
λαπ	Ile	<b>61</b> 14	Tura	85 C1::	Ton	Ton	<b>#</b> 4 0	Ara	90 11a	Dho	Cor	₩-1	Dha	95 Tla	Dho
ASI	116	GIU	100	Gly	Trear	Den	uTa	105	ALG	F116	261	Val	110	116	File
Asn	Glu	Gln		Glu	Leu	Leu	Leu		Gln	Arg	Ala	Thr		Lvs	Ile
		115	2				120			,		125			
Thr	Phe		Asp	Leu	Trp	Thr		Thr	Cys	Cys	Ser	His	Pro	Leu	Суз
	130		-	•	-	135			•		140				
Ile	Asp	Asp	Glu	Leu	Gly	Leu	Lys	Gly	Lys	Leu	Asp	Asp	Lys	Ile	Lys
145					150					155					160
Gly	Ala	Ile	Thr	Ala	Ala	Val	Arg	Lys	Leu	Asp	His	Glu	Leu	Gly	Ile

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		Pro	Glu	Aso	Glu			Thr	Ara		, 7.		His	Phe	Leu	Asn	Arq	
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10	1	Asp		Ile	Leu	Phe	Tyr	-	Ile	Asn	Ala	Lys		Asn	Leu	Thr	Val	•.•
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			Leu	Lvs	Thr	Met		Ala	Asp	Pro	Ser		Lys	Phe	Thr	Pro		
15		•				245					250	•	7.			255		
	. 1	Phe	Lys	Ile	Ile	Cys	Glu	Asn	Tyr	Leu	Phe	Asn	Trp	Trp	Glu	Gln	Leu	,
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20		yab	Asp		Ser	Glu	Val	Glu		Asp	Arg	Gln	Ile		Arg	Met	Leu	
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	AAC	CGAA	AAG .	AAAG	AAGG	CA G	AGGA.	AAAT	A TA	TTCT	AG A	IG I	CC A	rg C	CC A	AC AI	T 11
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or group is								٠,		-			,	- , 341			164
oweneer. Oweneer	Val	Pro	Pro	Ala	Glu	Val	Arg	Thr	Glu	Gly	Leu	Ser	Leu	Glu	Glu	Tyr	
10	and the state of the	रेल्ड्स्स्युरी नर	· · · · · · · · · · · · · · · · · · ·	10	* 25°	1	Ö.		15			•		20			
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	Asp	Glu	Glu	Gln	Val	Arg	Leu	Met	Glu	Glu	Arg	Cys	Ile	Leu	Val	Asn	i a
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15	CCG	GAC	GAT	GTG	GCC	TAT	GGA	GAG	GCT	TCG	AAA	AAG	ACC	TGC	CAC	TTG	260
	Pro	Asp	Asp	Val	Ala	Tyr	Gly	Glu	Ala	Ser	Lys	Lys	Thr	Cys	His	Leu	•
		40					45					50					
	ATG	TCC	AAC	ATC	AAC	GCG	CCC	AAG	GAC	CTC	CTC	CAC	CGA	GCA	TTC	TCC	308
20	Met	Ser	Asn	Ile	Asn	Ala	Pro	Lys	Asp	Leu	Leu	His	Arg	Ala	Phe	Ser	
	55					60					65					70	
and the same of the same of	GTG	TTT	CTC	TTC	CGC	CCA	TCG	GAC	GGA	GCA	CTC	CTG	CTT	CAG	CGA	AGA	356
	Val	Phe	Leu	Phe	Arg	Pro	Ser	Asp	Gly	Ala	Leu	Leu	Leu	Gln	Arg	Arg	
25			*.		75				•	80					85		
	GCG	GAC	GAG	AAG	ATT	ACG	TTC	CCT	GGA	ATG	TGG	ACC	AAC	ACG	TGT	TGC	404
	Ala	Asp	Glu	Lys	Ile	Thr	Phe	Pro	Gly	Met	Trp	Thr	Asn	Thr	Суз	Cys	
				90					95					100			
30	AGT	CAT	CCT	TTG	AGC	ATC	AAG	GGC	GAG	GTT	GAA	GAG	GAG	AAC	CAG	ATC	452
	Ser	His	Pro	Leu	Ser	Ile	Lys	Gly	Glu	Val	Glu	Glu	Glu	Asn	Gln	Ile	
			105					110		÷			115				• . •
*	GGT	GTT	CGA	CGA	GCT	GCG	TCC	CGA	AAG	TTG	GAG	CAC	GAG	CTT	GGC	GTG	500
35	Gly	Val	Arg	Arg	Ala	Ala	Ser	Arg	Lys	Leu	Glu	His	Glu	Leu	Gly	Val	
		120					125					130					
•	CCT	ACA	TCG	TCG	ACT	CCG	CCC	GAC	TCG	TTC	ACC	TAC	CTC	ACT	AGG	ATA	548
40	Pro	Thr	Ser	Ser	Thr	Pro	Pro	Asp	Ser	Phe	Thr	Tyr	Leu	Thr	Arg	Ile	
₩	135					140					145					150	
	CAT	TAC	CTC	GCT	CCG	AGT	GAC	GGA	CTC	TGG	GGA	GAA	CAC	GAG	ATC	GAC	596
	His	Tyr	Leu	Ala	Pro	Ser	Asp	Gly	Leu	Trp	Gly	Glu	His	Glu	Ile	Asp	
45					155					160					165		
	TAC	ATT	CTC	TTC	TCA	ACC	ACA	CCT	ACA	GAA	CAC	ACT	GGA	AAC	CCT	AAC	644
	Tyr	Ile	Leu	Phe	Ser	Thr	Thr	Pro	Thr	Glu	His	Thr	Gly	Asn	Pro	Asn	
•				170				•	175					180			
50	GAA	GTC	TCT	GAC	ACT	CGA	TAT	GTC	ACC	AAG	CCC	GAG	CTC	CAG	GCG	ATG	692
	Glu	Val	Ser	Asp	Thr	Arg	Tyr	Val	Thr	Lys	Pro	Glu	Leu	Gln	Ala	Met	

#### EP 0 769 551:44

	182 130 133	
	TIT GAG GAC GAG TOT AAC TOA TIT ACC GOT TGG TIC AAG TI	G ATT GCC 740
5	Phe Glu Asp Glu Ser Asn Ser Phe Thr Pro Trp Phe Lys Le	u Ile Ala
	200 205	
	GGA GAC TTC CTG TTT GGC TGG TGG GAT CAA CTT CTC GGC AG	A EGA AAT 788
	Arg Asp Phe Leu Phe Gly Trp Trp Asp Gln Leu Leu Ala Ar	g Arg Asn
10	215	230
	GAA AAG GGT GAG GTC GAT GCC AAA TGG TTG GAG GAT CTC TC	
	Glu Lys Gly Glu Val Asp Ala Lys Ser Leu Glu Asp Leu Se	
<b>*15</b>	235.	245
	AAA GTC TGG AAG ATG TAGTCGACC CTTCTTTCTG TACAGTCATC TC	AGTTEGEC 890
	Lys Val Trp Lys Met ***	
	250 TGTTGGTTGC TTGCTTCTTG CTCTTCTTTC TATATATCTT TTTTCTTGGC	TGGGTAGACT 950
20	REPRESENCE PROCEETING CICTOTIC IMMINICIA INTELLIGEC	Paggiagaci 330
	TGATCITICT ACATAGCATA CGCATACATA CATAAACTCT ATFTCTTGIT	CTTTATCTCT 1010
•		
25	CTTCTAAGGG AATCTTCAAG ATCAATTTCT TTTTGGGCTA CAACATTTCA	GATCAATGTT 1070
23		
•	GCTTTTCAGA CTACAAAAAA AAAAAAAAA 1099	•
30		_
35	CRAVIDUAL TO NO E	
<b></b>	SEQUENCE ID No.: 5	
	LENGTH: 1074	
-	SEQUENCE TYPE: nucleic acid	•
40	STRANDNESS: double	
	TOPOLOGY: linear	
45	MOLECULAR TYPE: CDNA	
₩.	ORIGIN	
	ORGANISM: Haematococcus pluvialis	
	STRAIN: NIES-144	•
50	CONTRACTO CUA DACINDATANTA	
	CONTRACTO PURDAPINUDICATO	

		LO	CATI	ION:	145	92	l				7						
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	S	EQUE	NCE:			<i>^</i> 2, →		:· · .	4. j.,		*		***				
,	ATC	GCTA	CTT	GGAA	CCTG	GC C	CGGC	GGCA	G TC	CGAT	GACG	-CGA	TGCT	TCG	TTCG	TTGC?	:C-∞460
				· #1	Albania L					***		100					
L MA	AGA	GGCC	rca (	CGCA!	TTTC	CC C	CGCG	TGAA	C TC	CGCG	CAGC	AGC	CCAG	CTG	TGCA	CACGO	:G17
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	CGA	CTCC	AGT	TTAG	GCCC/	AG A	AGC .				1 196						iac <i>-17</i>
		•	1.25					Met	Gln	Leu	Leu,	Ala	Glu	Asp	Arg	Thr 'l	
			3.00				200	mcc	CCA	CCC	CCC	CNG	mc c	CNG	CATT		√.≱ <b>10</b> ວວວ
				Gly							¥			• .	•		222
. •	ura	Met	ALG	GTÅ	15	*	TIIL	TLP	ALG	20	GLY	<b>G1</b>	961	0111	. 25	GLU	
	CTG	ATG	CTG	AAG		٠, .	TGC	ATC	TTG	GTG	GAT	GCT	GAC	GAC	AAC	ATT:	-270
k Karagi				Lys								,					1: %
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	Thr	Gly	His	Val	Ser	Lys	Leu	Glu	Cys	His	Lys	Phe	Leu	Pro	His	Gln	•
			45					50				•	55		. ·,		• .
				CTG			•										366
	Pro	Ala	Gly	Leu	Leu	His	Arg	Ala	Phe	Ser	Val	Phe	Leu	Phe	Asp	Asp	
		60			٠.		65					70		_		_	
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		Gly	Arg	Leu	Leu		Gln	Gln	Arg	Ala		Ser	Lys	IIe	Thr		
	75		ama			80		maa	mcc	3.00	85 CNC	CCM	Cms.	Cam	ccc	- 90	462
				TGG Trp													402
	PLO	Ser	Val	TLD	95	Wall	1111	cys	Cys	100	413		204		105	OZ.	<i>:</i>
	ACC	CCA	GAT	GAG		GAC	CAA	CTA	AGC		GTG	GCC	GAC	GGC	•	GTA	510
				Glu													
			•	110		•			115				_	120			
	CCT	GGC	GCA	AAG	GCT	GCT	GCC	ATC	CGC	AAG	TTG	GAG	CAC	GAG	CTG	GGG	558
	Pro	Gly	Ala	Lys	Ala	Ala	Ala	Ile	Arg	Lys	Leu	Glu	His	Glu	Leu	Gly	
•			125				*	130					135				
	ATA	CCA	GCG	CAC	CAG	CTG	CCG	GCC	AGC	GCG	TTT	CGC	TTC	CTC	ACG	CGT	606
	Ile	Pro	Ala	His	Gln	Leu	Pro	Ala	Ser	Ala	Phe	Arg	Phe	Leu	Thr	Arg	
		140				•	145				÷	150					
					٠,									•	<u>:</u>		÷

	TTG CAC TAC TGC GCC GCG GAC GTG CAG CCG GCT GCG ACA CAA CCA GCA 654
	Leu His Tyr Cys Ala Ala Asp Val Gln Pro Ala Ala Thr Gln Ser Ala
<b>.</b> 5	155 160 165 170
	CTC TGG GGC GAG CAC GAA ATG GAC TAC ATC TTA TTC ATC CGG GCC AAC 702
•	Leu Trp Gly Glu His Glu Met Asp Tyr Ile Leu Phe Ile Arg Ala Asn
	175
10	GTC ACC CTT GCG GCC AAC GCT GAC GAG GTG GAC GAA GTC AGG TAC GTG 750
	Val Thr Leu Ala Pro Asn Pro Asp Glu Val Asp Glu Val Arg Tyr Val
	190 195 200
	ACG CAG GAG GAG CTG GGG CAG ATG ATG CAG GGG GAC AAT GGG TTG CAA 798
15	Thr Gln Glu Glu Leu Arg Gln Met Met Gln Pro Asp Asn Gly Leu Gln
	205 210 215
	TGG TCG CCG TGG TTT CGC ATC ATC GCC GCG CGC TTC CTT GAG CGC TGG 846
20	Trp Ser Pro Trp Phe Arg Ile Ile Ala Ala Arg Phe Leu Glu Arg Trp
20	220 225 230
	TGG GCT GAC CTA GAC GCG GCC CTG AAC ACT GAC AAA CAC GAG GAT TGG 894
•	Trp Ala Asp Leu Asp Ala Ala Leu Asn Thr Asp Lys His Glu Asp Trp
25	235 240 245 250
	GGA ACG GTG CAT CAC ATC AAC GAA GCG TGA AAACAG AAGCTGTAGG 940
·	Gly Thr Val His His Ile Asn Glu Ala ***
	255
30	ATGTCAAGAC ACGTCATGAG GGGGCTTGGC ATCTTGGCGG CTTCGTATCT CTTTTTACTG 1000
	AGACTGAACC TGCAGCTGGA GACAATGGTG AGCCCAATTC AACTTTCCGC TGCACTGGAA 1060
35	AAAAAAAAA AAAA 1074
40	SEQUENCE ID No.: 6
	LENGTH: 1058
	AMELONIA PAGA

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ORIGIN

SEQUENCE TYPE: nucleic acid

MOLECULAR TYPE: genomic DNA

STRANDNESS: double

TOPOLOGY: linear

Saccharomyces cerevisiae

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* *	TAT	CTAT	TTA .	ACAG	GAAA	CA G	TTTT	CTAG	T GA	CAAG	AAGG	CGT	TATA	ccc .	ACTT.	AATTC	A 12
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20	ATA'	TTAG	agt .	ATTC	GTAT	TT G	GAAT	ACAG	G AA	GAGT	AAAA	ATA	AGCC.	AAA .	AATT	CATTA	C 18
20															·		
	ACC'															ser s	GT 23
			Mer	1111	MIG	nsp .	<b>.</b> 5	NOII	Ser	Mec .	PLO :	10	GLY .	ria.	VAL	Jer J	15
25	TAC	GCC	AAA	TTA	GTG	CAA	AAC	CAA	ACA	CCT	GAA	GAC	ATT	TTG	GAA	GAG	279
										Pro							
					20					25					30		
30	TTT	CCT	GAA	ATT	ATT	CCA	TTA	CAA	CAA	AGA	CCT	AAT	ACC	CGA	TCT	AGT	327
	Phe	Pro	Glu	Ile	Ile	Pro	Leu	Gln	Gln	Arg	Pro	Asn	Thr	Arg	Ser	Ser	
				35					40		mam	~~~	MCM	45		G) M	225
•										ACA Thr							375
35	GIU	1111	50		waħ	GŢŪ	Ser	55 55	GIU	, 1111	cys	7116	60	GLJ	443	mp	
•	GAG	GAG			AAG	TTA	ATG		GAA	AAT	TGT	ATT	GTT	TTG	GAT	TGG	423
										Asn							
40		65					70					75					
										AAG							471
	Asp	Asp	Asn	Ala	Ile	Gly	Ala	Gly	Thr	Lys		Val	Суз	His	Leu		
<i>1</i>	80					85					90					95	<b>510</b>
										CGT Arg							519
	GIU	ASII	116	GII	100	GTÅ	Leu	reu	TTS	105	MTG	LIIG	Ser	AGI	110	110	
	TTC	AAT	GAA	CAA		GAA	TTA	CTT	TTA	CAA	CAA	AGA	GCC	ACT		AAA	567
50										Gln							
				115	-				120			=		125			

	ATA	ACT	TTC	CCT	GAT	CTT	TGG	ACT	AAC	ACA	TGC	TGC	lci	CAT	CCA	CTA	615
	Ile	Thr	Phe	Pro	Asp	Leu	Trp	Thr	Asn	Thr	Cys	Cys	Ser	His	Pro	Leu	
5			130					135		1			140			•	
						27.5										ATT	663
. :	Cys	Ile	Asp	Asp	Glu	Leu	Gly	Leu	Lys	Gly	Lys		Asp	Asp	Lys	Ile	
		145					150		: .	•		155					
10		GGC															711
• • :	Lys	Gly	Ala	Ile	Thr		Ala	Val	Arg	Lys			His	Glu	Leu		
	160					165	• •				170					175	
				• .												AAC	759
15	Ile	Pro	Glu	Asp		Thr	Lys	Thr	Arg		Lys	Phe	His	Phe			
					180	<u>.</u>				185					190	•	
•		ATC														i .	807
20	Arg	Ile	His	•		Ala	Pro	Ser		GIU	Pro	тр	GIY	•		GIU	
				195					200				<b>~</b>	205		1.0m	066
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	ITE	Asp			Leu	Pue	ıyı		116	ASII	ALG	гуа	220	ASII	ran	THE	
25	oma		210		~~~		<b>C33</b>	215	202	CAC	Inno	***		: :COM	mc a	CCA	903
		AAC Asn															303
	Val	225	PIO	ASI	Vd.	ASII	230	Vai	ALG	wab	F 116	235	пр	447	561	FLO	
	220	GAT	mmc.	222	እርጥ	ATVC:		CCTT	GAC	CCA	ACT		ΔAG	بلعلمان	ACG	CCT	951
30		Asp															
	240	mp		273		245					250	-1-				255	
•		TTT	AAG	ATT	ATT		GAG	AAT	TAC	TTA	TTC	AAC	TGG	TGG	GAG	CAA	999
35		Phe															
~			-, -		260	-4 -			•	265				•	270		
	TA (	GAT (	GAC (	CTT 9	PCT (	GAA (	TG (	GAA 2	AT (	GAC I	AGG (	CAA A	ATT (	CAT	AGA A	ATG 1	047
		qeA															
ю		-		275					280					285			
	CTA	TAA	CAA	CG 10	058								٠				
	Leu	***															

#### Claims

- A DNA chain having characteristic of increasing carotenoid production, and containing the nucleotide sequence which encodes the polypeptide having the amino acid sequence substantially described in SEQUENCE ID No. 1, or a DNA chain which hybridizes with said DNA chain.
- A DNA chain having characteristic of increasing carotenoid production, and containing the nucleotide sequence which encodes the polypeptide having the amino aid sequence substantially described in SEQUENCE ID No. 2, or a DNA chain which hybridizes with said DNA chain.
  - 3. A method for producing carotenoid characterized by introducing DNA chain described in one of claim 1 or 2 into carotenoid-producing microorganisms, culturing said transformed microorganism and obtaining higher-carotenoid

content in the culture broth and cells.

4.	A method for producing carotenoid characterized by introducing DNA chain containing the nucleotide sequence
	which encodes the polypeptide having the amino acid seguence substantially described in SEQUENCE ID No.3,
	or DNA chain which hybridizes with said DNA chain introducing to carotenoid-producing microorganism, culturing
	said transformed microorganism and obtainig higher carotenoid content in the culture broth and cells.

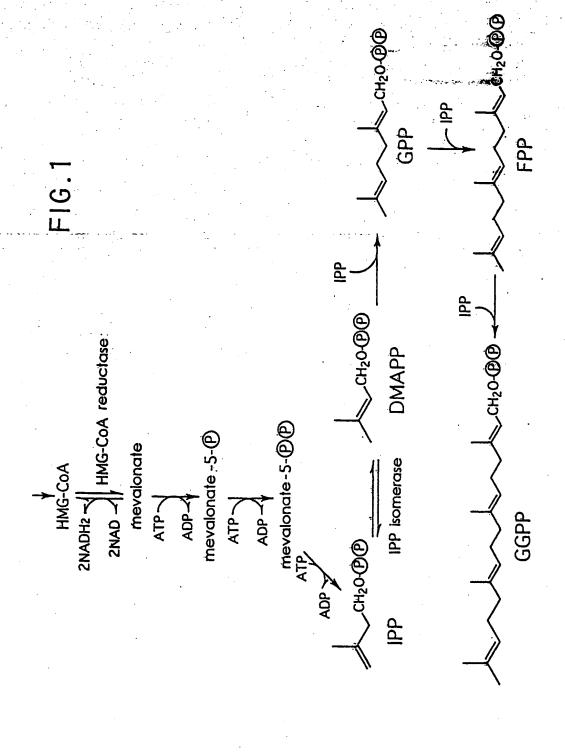
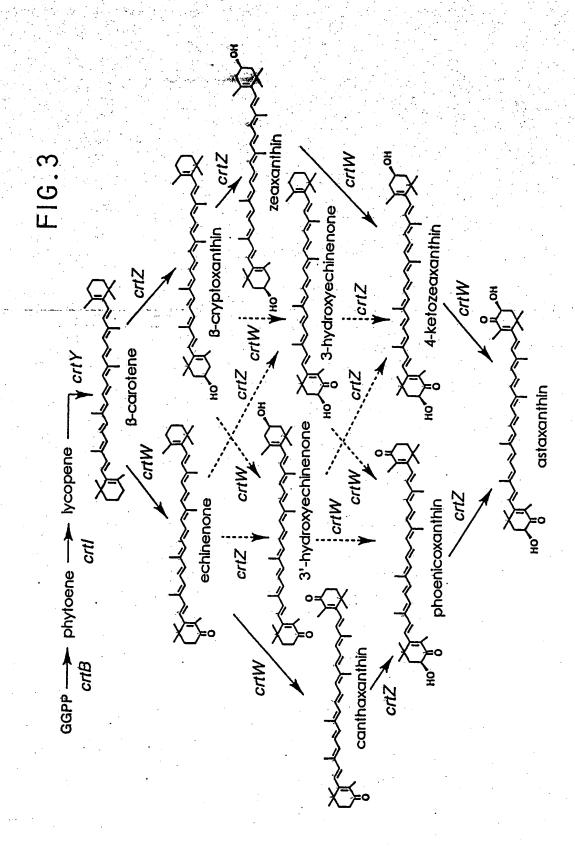


FIG.2



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18 27
                                           <sup>2</sup> 36
 ATG TCC ATG CCC AAC ATT GTT CCC CCC GCC GAG GTC CGA ACC GAA GGA CTC AGT
Met Ser Met Pro Asn Ile Val Pro Pro Ala Glu Val Arg Thr Glu Gly Leu Ser
                      72
                                81
                                                                    108
 TTA GAA GAG TAC GAT GAG GAG CAG GTC AGG CTG ATG GAG GAG CGA TGT ATT CTT
 Leu Glu Glu Tyr Asp Glu Glu Gln Val Arg Leu Met Glu Glu Arg Cys Ile Leu
                               135
GTT AAC CCG GAC GAT GTG GCC TAT GGA GAG GCT TCG AAA AAG ACC TGC CAC TTG
Val Asn Pro Asp Asp Val Ala Tyr Gly Glu Ala Ser Lys Lys Thr Cys His Leu
                                                                    54
                     180
                                189
                                            198
                                                                    216
ATG TCC AAC ATC AAC GCG CCC AAG GAC CTC CTC CAC CGA GCA TTC TCC GTG TTT
Met Ser Asn Ile Asn Ala Pro Lys Asp Leu Leu His Arg Ala Phe Ser Val Phe
                    234
                                243
                                         252
CTC TTC CGC CCA TCG GAC GGA GCA CTC CTG CTT CAG CGA AGA GCG GAC GAG AAG
Leu Phe Arg Pro Ser Asp Gly Ala Leu Leu Leu Gln Arg Arg Ala Asp Glu Lys
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                                297
                                            306
ATT ACG TTC CCT GGA ATG TGG ACC AAC ACG TGT TGC AGT CAT CCT TTG AGC ATC
Ile Thr Phe Pro Gly Met Trp Thr Asn Thr Cys Cys Ser His Pro Leu Ser Ile
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                                351
                                            360
AAG GGC GAG GTT GAA GAG GAG AAC CAG ATC GGT GTT CGA CGA GCT GCG TCC CGA
Lys Gly Glu Val Glu Glu Glu Asn Gln Ile Gly Val Arg Arg Ala Ala Ser Arg
                                405
                                            414
ANG TTG GAG CAC GAG CTT GGC GTG CCT ACA TCG TCG ACT CCG CCC GAC TCG TTC
Lys Leu Glu His Glu Leu Gly Val Pro Thr Ser Ser Thr Pro Pro Asp Ser Phe
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                                459
                                            468
ACC TAC CTC ACT AGG ATA CAT TAC CTC GCT CCG AGT GAC GGA CTC TGG GGA GAA
Thr Tyr Leu Thr Arg Ile His Tyr Leu Ala Pro Ser Asp Gly Leu Trp Gly Glu
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                                513
CAC GAG ATC GAC TAC ATT CTC TTC TCA ACC ACA CCT ACA GAA CAC ACT GGA AAC
His Glu Ile Asp Tyr Ile Leu Phe Ser Thr Thr Pro Thr Glu His Thr Gly Asn
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                                567
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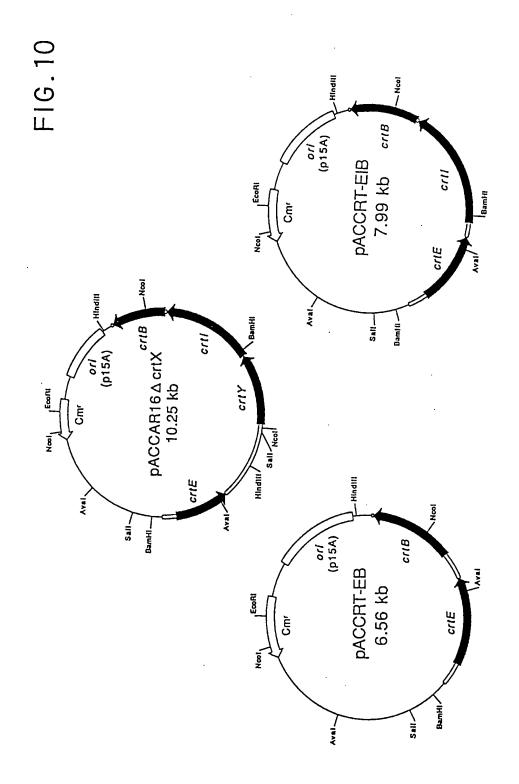
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                                                       693
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                                           684
        657
TTC CTG TTT GGC TGG TGG GAT CAA CTT CTC GCC AGA CGA AAT GAA AAG GGT GAG
Phe Leu Phe Gly Trp Trp Asp Gln Leu Leu Ala Arg Arg Asn Glu Lys Gly Glu
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        711
                   720
GTC GAT GCC AAA TCG TTG GAG GAT CTC TCG GAC AAC AAA GTC TGG AAG ATG TAG
Val Asp Ala Lys Ser Leu Glu Asp Leu Ser Asp Asn Lys Val Trp Lys Met ***
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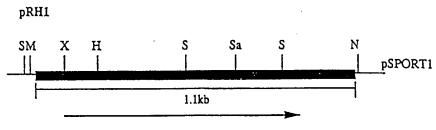
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                                             90
GCA GGC GGG CAG TCG CAG GAT GAG CTG ATG CTG AAG GAC GAG TGC ATC TTG GTG
Ala Gly Gly Gin Ser Gln Asp Glu Leu Met Leu Lys Asp Glu Cys Ile Leu Val
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GAT GCT GAC GAC AAC ATT ACA GGC CAT GTC AGC AAG CTG GAG TGC CAC AAG TTC
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CTA CCA CAT CAG CCT GCA GGC CTG CTG CAC CGG GCC TTC TCT GTA TTC CTG TTT
Leu Pro His Gln Pro Ala Gly Leu Leu His Arg Ala Phe Ser Val Phe Leu Phe
                                243
                                            252
                                                                    270
GAC GAC CAG GGG CGA CTG CTG CAA CAG CGT GCA CGA TCA AAA ATC ACA TTC
Asp Asp Gln Gly Arg Leu Leu Gln Gln Arg Ala Arg Ser Lys Ile Thr Phe
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CCC AGT GTG TGG ACC AAC ACC TGC TGC AGC CAC CCT CTA CAT GGG CAG ACC CCA
Pro Ser Val Trp Thr Asn Thr Cys Cys Ser His Pro Leu His Gly Gln Thr Pro
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GAT GAG GTG GAC CAA CTA AGC CAG GTG GCC GAC GGC ACA GTA CCT GGC GCA AAG
Asp Glu Val Asp Gln Leu Ser Gln Val Ala Asp Gly Thr Val Pro Gly Ala Lys
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GCT GCT GCC ATC CGC AAG TTG GAG CAC GAG CTG GGG ATA CCA GCG CAC CAG CTG
Ala Ala Ala Ile Arg Lys Leu Glu His Glu Leu Gly Ile Pro Ala His Gln Leu
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                                            468
                    450
                                459
CCG GCC AGC GCG TTT CGC TTC CTC ACG CGT TTG CAC TAC TGC GCC GCG GAC GTG
Pro Ala Ser Ala Phe Arg Phe Leu Thr Arg Leu His Tyr Cys Ala Ala Asp Val
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                                            522
                                                        531
                                                                    540
                    504
                                513
        495
CAG CCG GCT GCG ACA CAA TCA GCA CTC TGG GGC GAG CAC GAA ATG GAC TAC ATC
Gin Pro Ala Ala Thr Gin Ser Ala Leu Trp Gly Glu His Glu Met Asp Tyr Ile
                                567
                    558
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                             675
                                         684
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                  666
TTG CAA TGG TCG CCG TGG TTT CGC ATC ATC GCC GCG CGC TTC CTT GAG CGC TGG
Leu Gln Trp Ser Pro Trp Phe Arg Ile Ile Ala Ala Arg Phe Leu Glu Arg Trp
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                             729
                                         738
TGG GCT GAC CTA GAC GCG GCC CTG AAC ACT GAC AAA CAC GAG GAT TGG GGA ACG
Trp Ala Asp Leu Asp Ala Ala Leu Asn Thr Asp Lys His Glu Asp Trp Gly Thr
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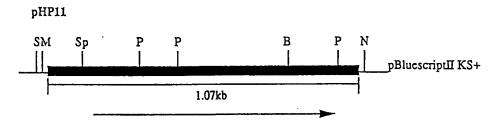
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                                135
                                            144
                     126
 CCA TTA CAA CAA AGA CCT AAT ACC CGA TCT AGT GAG ACG TCA AAT GAC GAA AGC
 Pro Leu Gln Gln Arg Pro Asn Thr Arg Ser Ser Glu Thr Ser Asn Asp Glu Ser
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                                189
                                            198
                                                        207
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 GGA GAA ACA TGT TTT TCT GGT CAT GAT GAG GAG CAA ATT AAG TTA ATG AAT GAA
 Gly Glu Thr Cys Phe Ser Gly His Asp Glu Glu Gln Ile Lys Leu Met Asn Glu
                                                                     72
                                                                    270
                                            252
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         225
 AAT TGT ATT GTT TTG GAT TGG GAC GAT AAT GCT ATT GGT GCC GGT ACC AAG AAA
 Asn Cys Ile Val Leu Asp Trp Asp Asp Asn Ala Ile Gly Ala Gly Thr Lys Lys
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                                            306
                                                        315
                     288
 GTT TGT CAT TTA ATG GAA AAT ATT GAA AAG GGT TTA CTA CAT CGT GCA TTC TCC
 Val Cys His Leu Met Glu Asn Ile Glu Lys Gly Leu Leu His Arg Ala Phe Ser
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                     342
 GTC TIT ATT TIC AAT GAA CAA GGT GAA TTA CIT TTA CAA CAA AGA GCC ACT GAA
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                                             414
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 ATT GAT GAC GAA TTA GGT TTG AAG GGT AAG CTA GAC GAT AAG ATT AAG GGC GCT
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                                                                     540
                                             522
                     504
                                 513
 ATT ACT GCG GCG GTG AGA AAA CTA GAT CAT GAA TTA GGT ATT CCA GAA GAT GAA
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567
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                                           630
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AGC AAT GAA CCA TGG GGT GAA CAT GAA ATT GAT TAC ATC CTA TTT TAT AAG ATC
Ser Asn Glu Pro Trp Gly Glu His Glu Ile Asp Tyr Ile Leu Phe Tyr Lys Ile
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                               675
                                                       693
                    666
                                           684
AAC GCT AAA GAA AAC TTG ACT GTC AAC CCA AAC GTC AAT GAA GTT AGA GAC TTC
Asn Ala Lys Glu Asn Leu Thr Val Asn Pro Asn Val Asn Glu Val Arg Asp Phe
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                   720
                               729
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                                                                   756
AAA TGG GTT TCA CCA AAT GAT TTG AAA ACT ATG TTT GCT GAC CCA AGT TAC AAG
Lys Trp Val Ser Pro Asn Asp Leu Lys Thr Met Phe Ala Asp Pro Ser Tyr Lys
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Phe Thr Pro Trp Phe Lys Ile Ile Cys Glu Asn Tyr Leu Phe Asn Trp Trp Glu
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                                           846
                                                                   864
CAA TTA GAT GAC CTT TCT GAA GTG GAA AAT GAC AGG CAA ATT CAT AGA ATG CTA
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TAA
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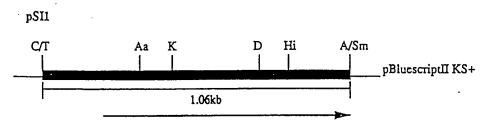




Phaffia rhodozyma IPP isomerase



Haematococcus pluvialis IPP isomerase



Saccharomyces cerevisiae IPP isomerase

Aa: AatII, A: AccII, B:BssHII, D:DraI, Hi:HincII, H:HpaI, K:KpnI, M:MluI, N:NotI, P:PstI, Sa:SacI, S:SaiI, Sp:SphI, X:XbaI

FIG.12

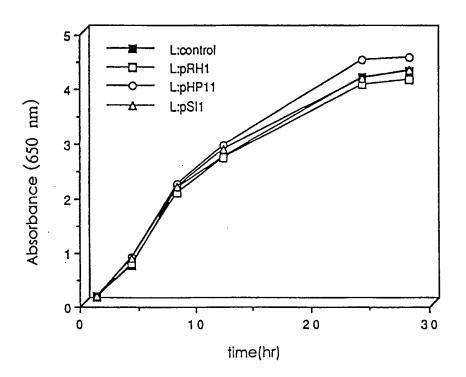


FIG. 13

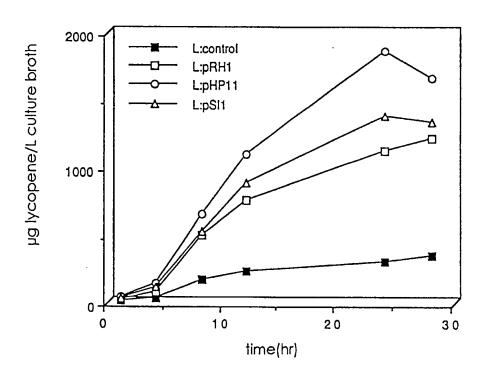


FIG.14

E.coli	μg carotene/g dry weight	production
L: control	228	1
L: pRH1	825	3.6
L: pHP11	1029	4.5
L: pSI1	859	3.8
β: control	488	1
β: pRH1	709	1.5
P: control	246	1
P: pRH1	413	1.7
P: pHP11	504	2.1

## INTERNATIONAL SEARCH REPORT International application No. PCT/JP96/00574 A. CLASSIFICATION OF SUBJECT MATTER Int. C16 C12N15/00, C12N9/90 According to International Patent Classification (IPC) or to both national classification and IPC FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) Int. C16 C12N15/00, C12N9/90 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) BIOSIS PREVIEWS, CAS C. DOCUMENTS CONSIDERED TO BE RELEVANT Category\* Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. Chu-BIao Xue "A Covalently Constrained Congener 1 - 4of the Saccharomyces cerevisiae Tridecapeptide Mating Pheromone Is an Aronist" J. Biol. Chem., Vol. 264, No. 32, p. 19161-19168 Α Ian P. street "Isopentenyldiphosphate: 1 - 4Dimethylallyldiphosphate Isomerase: Construction of a High-Level Heterologous Expression System for the Gene from Saccharomyces serevisiae and Indentification of an Active-site Nucleophile" Biochemistry, Vol. 29, p. 7351-7538 Further documents are listed in the continuation of Box C. See patent family annex. later document published after the international filing date or priority Special categories of cited documents: date and not in conflict with the application but cited to understand the principle or theory underlying the invention "A" document defining the general state of the art which is not considered to be of particular relevance "X" document of particular relevance; the claimed invention cannot be considered asvel or cannot be considered to involve an inventive step when the document is taken alone "E" earlier document but published on or after the international filing date document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "O" document referring to an oral disclosure, use, exhibition or other document published prior to the international filing date but later than the priority date claimed "A" document member of the same patent family Date of mailing of the international search report Date of the actual completion of the international search June 3, 1996 (03. 06. 96) June 11, 1996 (11. 06. 96) Name and mailing address of the ISA/ Authorized officer Japanese Patent Office Telephone No.

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